



## DESCRIPTION

Cervac Board HS is a rigid product made from Fiberfrax® Ceramic Fibre. Boards are vacuum formed from fibre containing slurry with organic & inorganic binders and mineral fillers. These are manufactured over a wide range of densities, hardness, strengths, sizes & thicknesses.

These boards may be used as individual component of furnace linings or as hard hot face layer for Durablankets or as back-up insulation.

## SHAPES

By vacuum forming, a wide range of sizes and forms such as cones, sleeves, floats, observation doors tiles, etc. can be produced according to customer requirements.

## GENERAL CHARACTERISTICS

Cervac Board HS has the following outstanding characteristics :

- High temperature stability
- Low thermal conductivity & heat storage - saves fuel
- High resistance to thermal shock
- Resistance to erosion
- Easy to cut / machine with standard tools

## TYPICAL APPLICATIONS

- High temperature furnace and kiln linings
- Back-up insulation for castable & bricks
- Hot gas duct liner
- Trough liners & covers
- Shapes for aluminium industry

Any new and/or special use of these products, whether or not in an application listed in our literature, must be submitted to our technical department for their prior written approval.

## TYPICAL PRODUCT PARAMETERS

Cervac Board	HS	HS Plus
<b>Typical Chemical Analysis (fibre wt. %)</b>		
Al <sub>2</sub> O <sub>3</sub>	48 - 52	50 - 54
SiO <sub>2</sub>	40 - 44	37 - 41
CaO	-	< 10
Fe <sub>2</sub> O <sub>3</sub> + TiO <sub>2</sub>	< 1	< 1
Others	< 8	< 2
Loss on ignition (wt. %)	7 - 10	< 10.5
<b>Physical Properties</b>		
Classification Temperature (° C)	1260	1260
Density (kg/m <sup>3</sup> )	> 720	> 800
Hardness Shore Scale (min.)	75	80
Flexural Strength (kg/cm <sup>2</sup> )	Typ.	45
	Spec.	33
Compressive Strength (kg/cm <sup>2</sup> )	Typ. 10% Comp.	30
	Spec. 10% Comp.	20

The above strengths are for thickness upto 25mm, for higher thickness the strength will be lower.

### Thermal Conductivity (W/mK)

#### Mean Temp.

250° C	0.12	-
550° C	0.14	0.15
850° C	0.17	-
1000° C	0.22	-

Thermal Conductivity figures are empirical values (average) based on experience.

### Permanent Linear Shrinkage (%) 24 Hour Soak

#### Temp.

1200° C	0.5	0.5
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For specification add 0.5% to above shrinkage value.

## AVAILABILITY

Thickness (mm)	Pieces per Carton
<b>Size : 500 x 1000 &amp; 600 x 900</b>	
6	14
12	8
19	5
25	4
38	3
50	2

Other thicknesses / sizes may be available on request subject to minimum order requirement.

## SHAPES



Classification temperature refers to the maximum short term temperature limit. The maximum continuous use limit depends upon application conditions. For certain applications continuous use temperature limits may be significantly reduced. For assistance or clarification please contact your nearest Unifrax Engineering office.

## HANDLING INFORMATION

A Material Safety Data Sheet has been issued describing the health, safety and environmental properties of this product, identifying the potential hazards and giving advice on handling precautions and emergency procedures. This must be consulted and fully understood before handling, storage or use.

Supplied by:

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